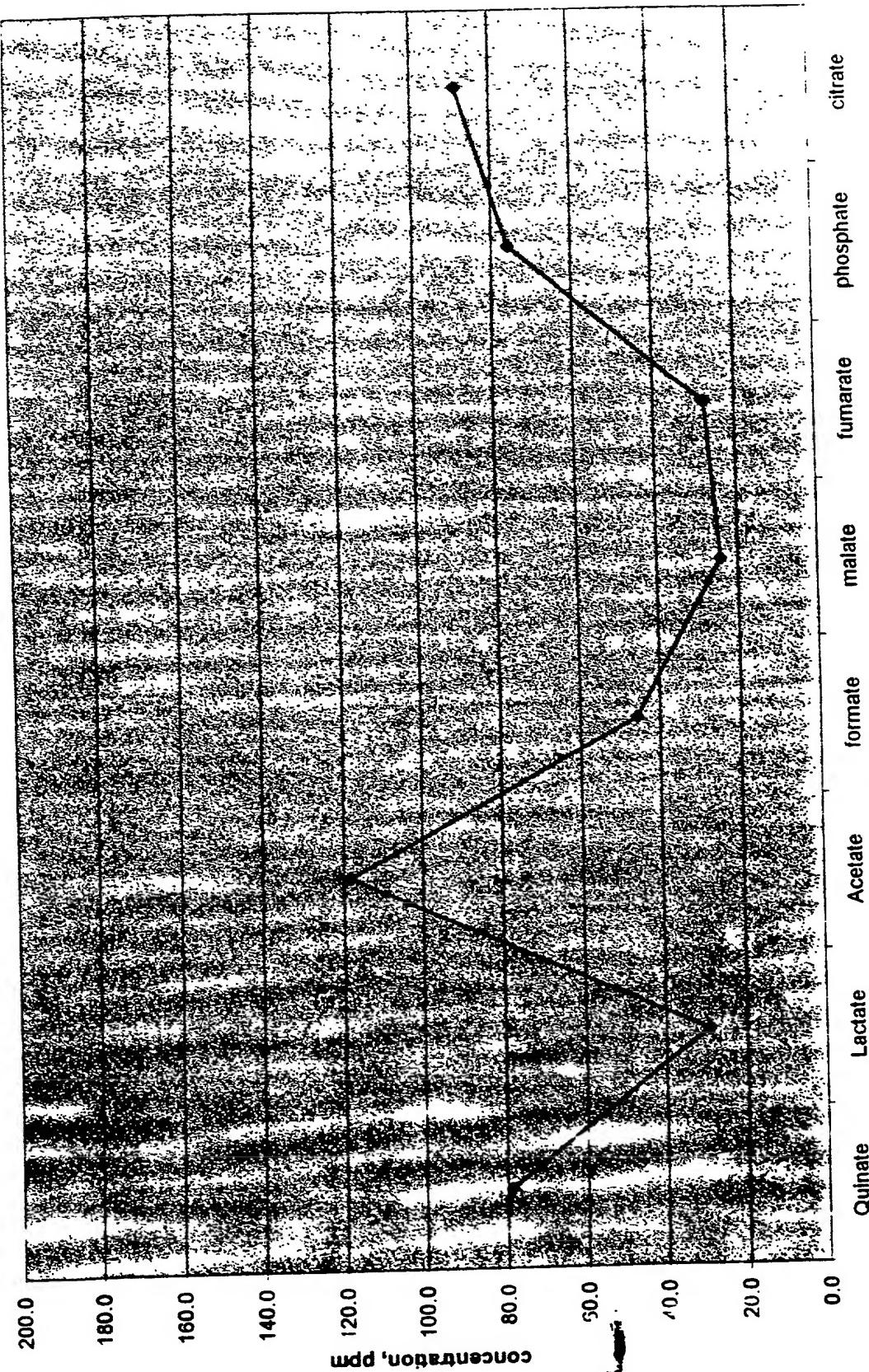


2007-10-13 10:00

**Concentrations (ppm) of Acids In Coffee Brew**  
Vietnam Robusta; Roasted for 854 seconds to 17.88 L-color



Douglas Craig Hardisty, et al.  
Case B417M  
"Flavored Coffee Compositions and Method of Making"

Fig. 1

**Concentrations (ppm) of Acids in Coffee Brew**  
Colombian Coffee; Roasted 201 seconds to 12.1 L-color

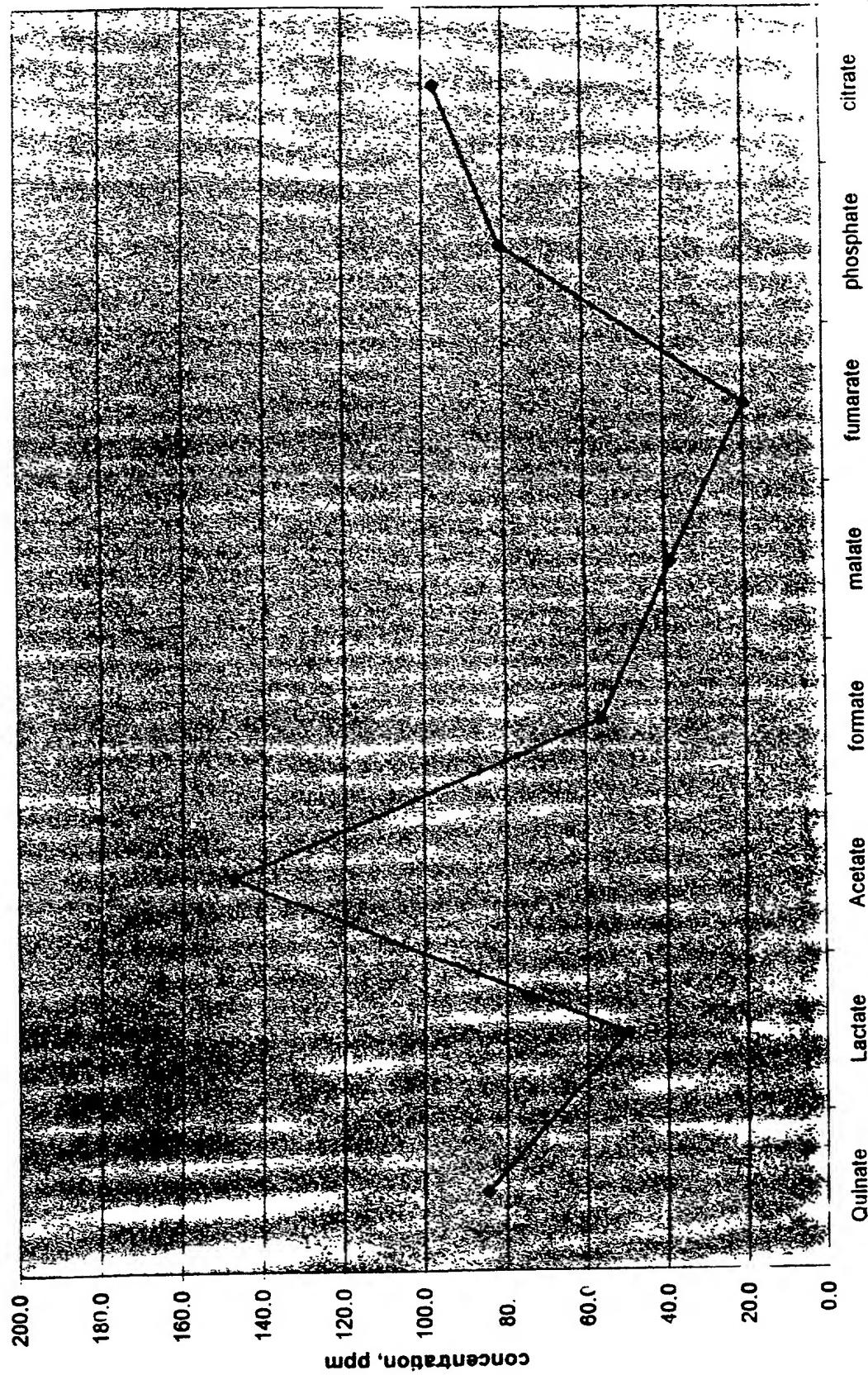
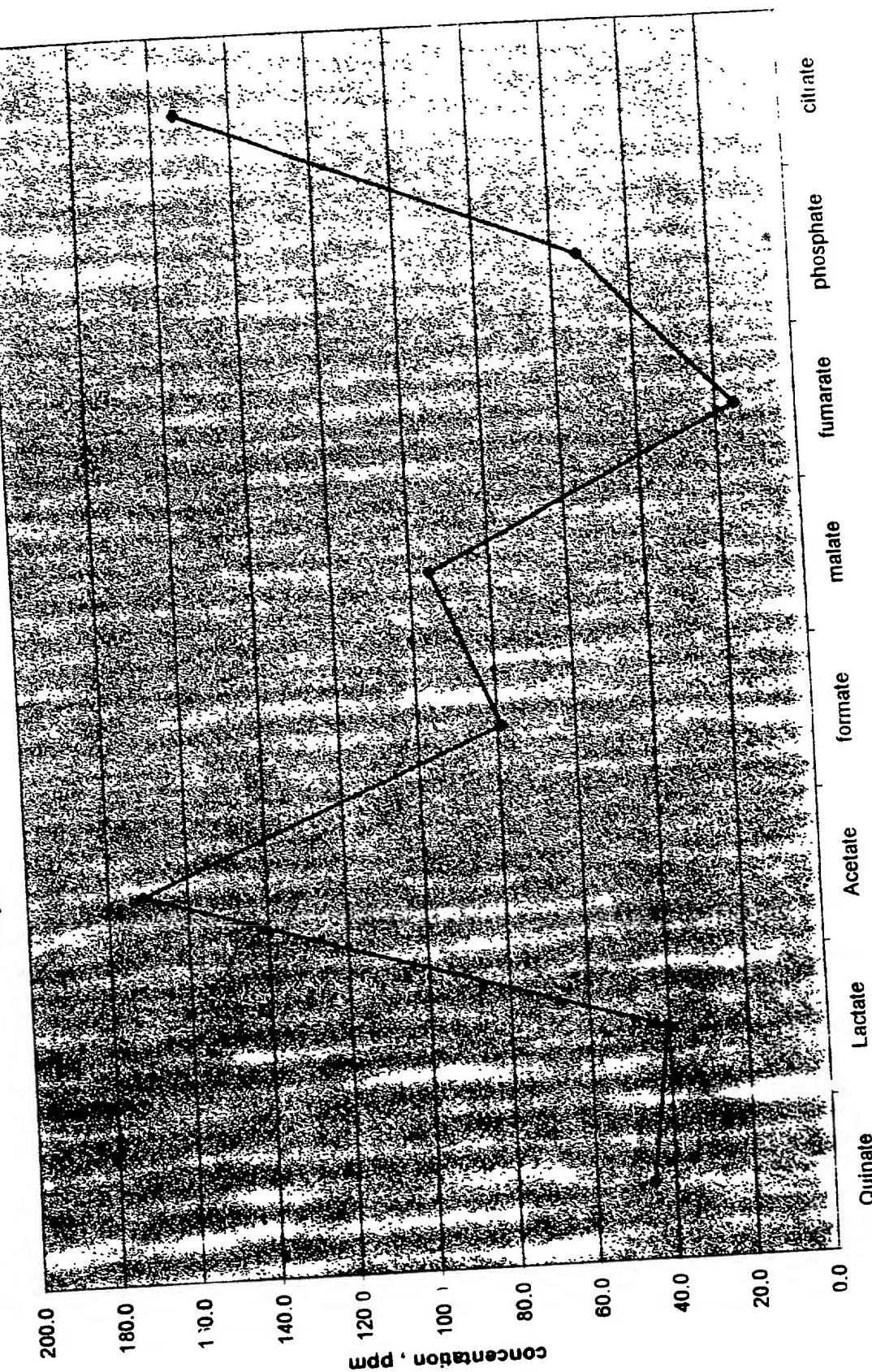


Fig. 2

200 180 160 140 120 100 80 60 40 20 0  
200.0 180.0 160.0 140.0 120.0 100.0 80.0 60.0 40.0 20.0 0.0

### Concentrations of Acids in Coffee Brew

Kenya AA; Roasted 10 minutes to 18.76 L-color



"Flavored Coffee Compositions and Method of Making"  
Douglas Craig Hardisty, et al.  
Case 847M

Fig. 3

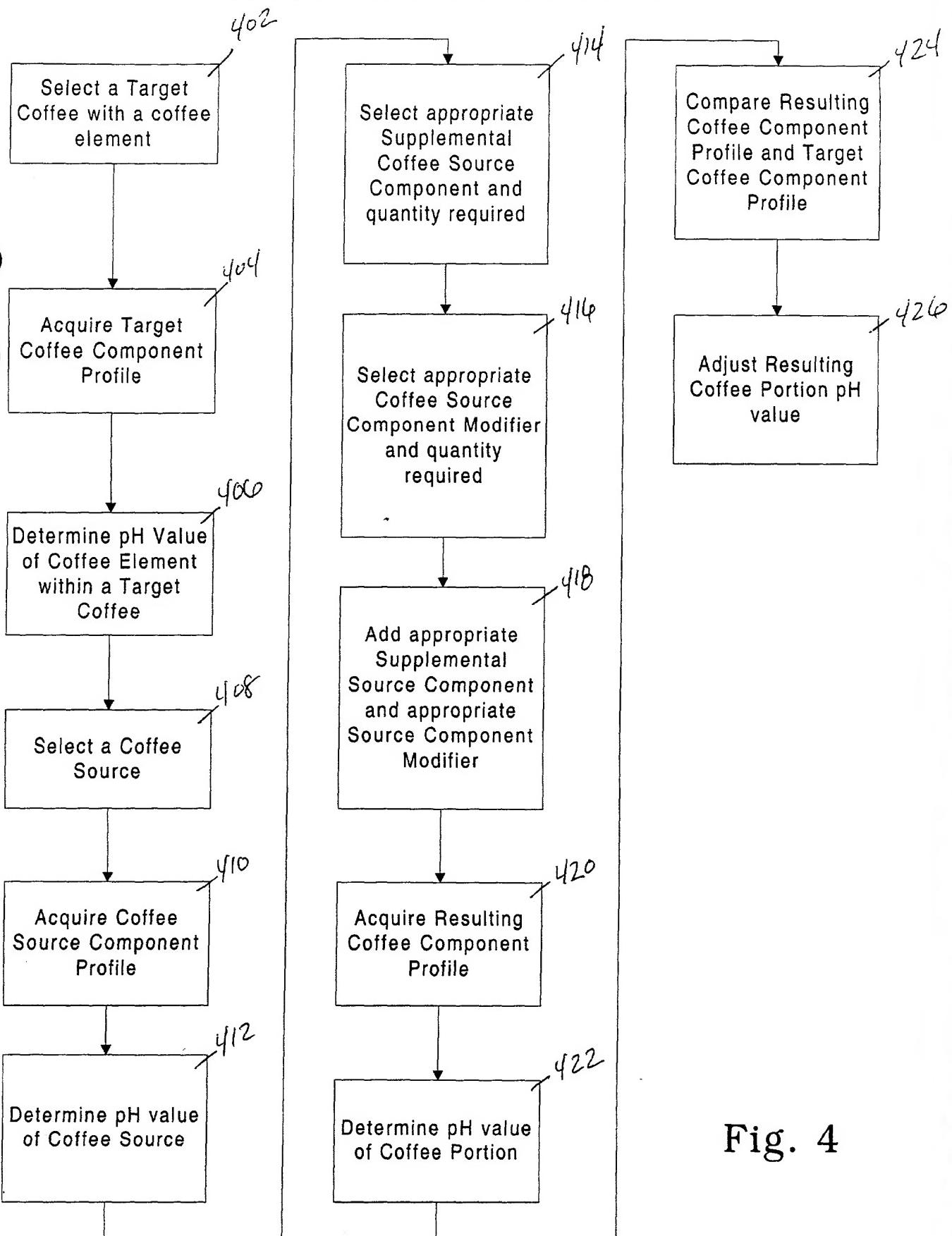


Fig. 4